







Model Curriculum

QP Name: Line Assembler – Telecom Products

QP Code: TEL/Q2502

QP Version: 2.0

NSQF Level: 4

Model Curriculum Version: 1.0

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Training Parameters

Section	Talagam
Sector	Telecom
Sub-Sector	Handset
Occupation	Communication Electronics
Country	India
NSQF Level	4
Aligned to NCO/ISCO/ISIC Code	NCO-2015/3114.1402
Minimum Educational Qualification & Experience	Class 12 th OR Class 10 th + ITI (Electronics/Telecom /IT and other relevant fields) OR Class 10 th with 2 years of relevant experience OR Class 8 th + ITI (Electronics/Telecom /IT and other relevant fields) with 2 years of relevant experience OR Diploma after Class 10 th (Electronics/Telecom /IT and other relevant fields) OR Certified in NSQF-L3 Hand Soldering Technician with 2 Years of relevant experience
Pre-Requisite License or Training	NA
Minimum Job Entry Age	17 Years
Last Reviewed On	24/02/2022
Next Review Date	24/02/2026
NSQC Approval Date	24/02/2022
Version	2.0
Model Curriculum Creation Date	24/02/2022
Model Curriculum Valid Up to Date	24/02/2026
Model Curriculum Version	2.0
Minimum Duration of the Course	510 Hours, 0 Minutes
Maximum Duration of the Course	510 Hours, 0 Minutes







Program Overview

This section summarizes the end objectives of the program along with its duration.

Training Outcomes

At the end of the program, the learner should have acquired the listed knowledge and skills.

- Preparing screen printing of telecom boards.
- Demonstrate components placement on telecom board.
- Demonstrate the process of soldering reflow on telecom boards.
- Perform cleaning and inspection of telecom boards.
- Organize work and resources as per health and safety standards.
- Communicate, develop interpersonal skills, and develop sensitization towards gender and person with disability.

Compulsory Modules

The table lists the modules and their duration corresponding to the Compulsory NOS of the QP.

NOS and Module Details	Theory Duration	Practical Duration	On-the-Job Training Duration (Mandatory)	On-the-Job Training Duration (Recommended)	Total Durati on
Introduction to the role of Line Assembler – Telecom Product Module 1: Bridge Module	08:00	00:00	00:00	-	08:00
TEL/N2506- Preparing Workspace for assembly operations NOS Version No. 2.0 NSQF Level 4	40:00	60:00	60:00	-	160:00
Module 2: Preparing Workspace for assembly operations	40:00	60:00	60:00		160:00
TEL/N2507- Assembly operations in production line NOS Version No. 2.0 NSQF Level 4	50:00	67:00	30:00		147:00
Module 3: Assembly operations in production line	50:00	67:00	30:00		147:00
TEL/N2508 – ESD safe procedures and practices NOS Version No. 2.0 NSQF Level 4	20:00	25:00	30:00		75:00
Module 4: ESD safe procedures and practices	20:00	25:00	30:00		75:00







(Bridge Modules) - Industrial Education NOS Version No. 2.0 NSQF Level 4	30:00	10:00	00:00	-	40:00
Module 5: Industrial Education	30:00	10:00	00:00	-	40:00
TEL/N9101 – Organize work and resources as per health and safety standards NOS Version No. 1.0 NSQF Level 4	16:00	24:00	00:00	-	40:00
Module 6: Plan Work Effectively, Optimise Resources and Implement Safety Practices	16:00	24:00	00:00	-	40:00
TEL/N9102 – Communicate effectively with team members and customers NOS Version No. 1.0	16:00	24:00	00:00	-	40:00
Module 7: Communication and interpersonal skills	16:00	24:00	00:00	-	40:00
Total Duration	180:00	210:00	120:00	-	510:00







Module Details

Module 1: Introduction to the Role of Line Assembler – Telecom Products *Mapped to Bridge Module*

Terminal Outcomes:

- Identify the role, responsibilities and scope of work of a Handset & Tablet Technician.
- Discuss how to plan work effectively, implement safety practices and optimize use of resources.

uration: 08:00	Duration: 00:00	
heory – Key Learning Outcomes	Practical – Key Learning Outcomes	
Understand the fundamentals of electronics.		
Understanding various Active & Passive components and also about Resistors, capacitors, inductors and colour coding of capacitors and resistors.		
Understand Diode – Switch and rectifier, Transistor – amplifier and switch, Logic Gates		
Basic knowledge of electronic circuits and functions (transmitters, receivers, switches, power supplies, amplifiers, multiplexers, couplers, registers, memory and all RF circuits in telecom equipment		
Introduction to PCB		
Multi layered PCB – important concepts		
Understanding the properties of copper – clad laminates (CCL), layout design and planning		
Cleaning of Boards before pattern transfer		
assroom Aids:		

Laptop, white board, marker, projector

Tools, Equipment and Other Requirements

Documents of standard operating procedures, code of conduct, checklists, installation and troubleshooting tools/equipment's, status report







Module 2: Preparing Workspace for assembly operations Mapped to TEL/N2506, v2.0

Terminal Outcomes:

- Arrange tools and equipment for assembly operations of telecom devices/products.
- Demonstrate the process of safe handling of tools and consumables.

Duration: 40:00	Duration: <i>60:00</i>			
Theory – Key Learning Outcomes	Practical – Key Learning Outcomes			
 Identify tools and equipment after understanding the types of mechanical parts like screws, nuts, securing clips and their applicability. Arrange basic assembly tools and range of hand tools. Understand types of semi-automatic tools used for electronics components fitment/forming/ preparation like thermal wire strippers, adjustable electronic board holders, led free soldering tools, precision screwdriver set, workstation. Different types of consumables used for soldering and their applicability. 	 Draw correct components from the store by understanding different types of electronic parts/components. Demonstrate use of mechanical parts like screws, nuts, identification of types and importance of use for assembly. Demonstrate use of hand tools like screw drivers, electric screw drivers, spanners, forceps, forming players, cutters etc. Demonstrate storage and handling before usage of consumables like thawing, stirring, etc. 			
Classroom Aids:				

Classroom Aids:

Laptop, white board, marker, projector

Tools, Equipment and Other Requirements

Complete Knock Down Kits for handsets/smartphones, Workbench (ESD Safe) - Tools & Equipment (Precision Screwdrivers, Soldering Station (temperature control), Solder, flux, jumper wires, cutter, tweezer, wire strippers etc.), Fume extractor, Flux, Sponge, Brass wool (for bit cleaning), ESO Brush (only at cleaning Stage), IPA, lint free cloth, automatic screwing machine.

Personal Protection Equipment: safety glasses, head protection, warning signs and tapes.







Module 3: Assembly operations in production line Mapped to TEL/N2507, v2.0

Terminal Outcomes:

- Perform assembly operations of telecom devices/products
- Demonstrate post-assembly activities

Duration: 50:00 **Duration:** 67:00 **Practical – Key Learning Outcomes** Theory – Key Learning Outcomes Ascertain availability of all parts/ Demonstrate different types of hand tools components, tools, and equipment of and semi-automatic tools used for telecom devices/products electronics components, tweezers, forming tools, pliers, cutters, wire strippers, de-Understand basic units of measurement soldering pump etc. used in voltage, current, resistance and Select correct solder bit, soldering wire power measurements, frequency, RF, w.r.t telecommunication equipment. and correct flux and check component leads and boards for any contamination. Understand basic concepts of shopfloor work productivity including waste Demonstrate PCBs (bare board) baking, storage, and handling of critical parts reduction, efficient material usage and optimization of time. during assembly and consumables handling like flux, paste etc. Handling of critical parts during assembly and consumables Illustrate diagrams, drawings, assembly drawings, specifications and schedules Hands-on with basic soldering techniques, pertaining to electronics line assembly/ type of soldering defects, their effect on production performance and rework process Demonstrate the functions of electronic Handling of different kinds of electronic circuits and transmitters, receivers, parts/components & connectors and switches, power supplies, amplifiers, understanding of specifications multiplexers, couplers, registers, memory, **Understand Handset Assembly operation** and all RF circuits in telecom equipment stages Demonstrate understanding of the work Undertake assembly operation instructions and familiarity with the Fire-up the handset by uploading OS and assembly core Apps Demonstrate arrangement of components **Understand Electronic Component** as per the assembly instructions Specifications & undertake Testing Verify specifications of components as per Undertake RF Measurement and use of Drawing & Bill of Material (BOM) related equipment's (Network Analysers, · Confirm availability of all Spectrum Analysers, Signal Generators, parts/components, tools, and equipment's Power meters, Oscilloscopes) to ascertain of telecom devices/products performance of assembled handset Analyse various factors to be considered before accepting job Identify and draw tools and equipment requirement as per the work instructions Contract and commission job requirement, processes and documentation as required

Classroom Aids:







Laptop, white board, marker, projector

Tools, Equipment and Other Requirements

Complete Knock Down Kits for handsets/smartphones, Workbench (ESD Safe) – Tools & Equipment (Precision Screwdrivers, Soldering Station (temperature control), solder, flux, jumper wires, cutter, tweezer, wire strippers etc.), Fume extractor, Flux, Sponge, Brass wool (for bit cleaning), ESO Brush (only at cleaning stage), IPA, lint free cloth, automatic screwing machine. Personal Protection Equipment: safety glasses, head protection, warning signs and tapes.







Module 4: ESD safe procedures and practices Mapped to TEL/N2508, v2.0

Terminal Outcomes:

- Demonstrate safe handling of ESD equipment and storage and avoid ESD failures
- Demonstrate grounding paths and various methods/accessories used for grounding in the work area

Duration: 20:00	Duration: 25:00		
Theory – Key Learning Outcomes	Practical – Key Learning Outcomes		
Describe ESD safety procedures during the assembly operations.	Demonstrate maintenance procedures and basic maintenance management		
 Follow maintenance procedures and management. 	 Demonstrate the importance of time management and punctuality 		
 Summarize industrial act, company standards. 	 Demonstrate grounding paths and various methods/accessories used for grounding in the work area 		
 Compile the importance of standard operating procedure. Describe levels of Electrostatic voltage generation during normal working 	 Demonstrate safe handling, storage/ stacking of parts, assembly/ sub- assemblies to avoid/prevent ESD failures 		
environment on the shop floor like walking on various floors while soldering, cleaning etc.	 Perform basics of conducting ESD audits on various facility like tables, flooring, straps, aprons, static/anti-static packaging etc. 		

Classroom Aids:

White board/ black board marker / chalk, duster, computer, or Laptop attached to LCD projector

Tools, Equipment and Other Requirements

ERP Software, Log sheet, Logbook, etc.

Personal Protection Equipment: safety glasses, head protection, rubber gloves, safety footwear, warning signs and tapes, fire extinguisher and first aid kit







Module 5: Industrial Education Mapped to Bridge Module

Terminal Outcomes:

- Build proper relationship with colleagues
- Prepare different log sheet

Duration: <i>30:00</i>	Duration: 10:00		
Theory – Key Learning Outcomes	Practical – Key Learning Outcomes		
 Communicate with colleagues, peers and supervisor and stake holders Follow liaising and coordination skills. Listen effectively and orally communicate information accurately. Identify Quality Check (QC) tools. Follow maintenance procedures and management. Summarize industrial act, company standards. Compile the importance of standard 	 Demonstrate maintenance procedures and basic maintenance management Perform routine, preventive predictive and breakdown maintenance Demonstrate the importance of time management and punctuality Describe Industrial Act and Company Standards Maintain ERP and Log sheet/Logbook Outline the importance of standard operating procedure (SOP) 		

Classroom Aids:

White board/ black board marker / chalk, duster, computer or Laptop attached to LCD projector

Tools, Equipment and Other Requirements

EPR, Log sheet, Logbook, etc

Personal Protection Equipment: safety glasses, head protection, rubber gloves, safety footwear, warning signs and tapes, fire extinguisher and first aid kit







Module 6: Plan Work Effectively, Optimise Resources and Implement Safety Practices $\it Mapped\ to\ TEL/N9101, v1.0$

Terminal Outcomes:

• Plan work effectively, implement safety practices and optimise use of resources

Duration: 16:00	Duration: 24:00		
Theory – Key Learning Outcomes	Practical – Key Learning Outcomes		
 Discuss the importance of following the standard operating procedures of the company w.r.t. privacy, confidentiality and security. Explain how to develop skills and expertise in the job role. List the key performance indicators for the new tasks. Discuss correct way to show emotions at workplace. Identify the issues with and handle them. Describe the importance of timely completion of tasks. Explain the importance of escalation matrix. Explain the importance of providing and receiving feedback constructively. Identify different types of hazards such as illnesses, accidents, fires, etc. List the causes of risks and potential hazards in a work area and the ways to prevent them List the steps to report accident and health related issues as per SOP Explain the importance of maintaining proper posture at work, especially when handling heavy and hazardous materials Analyse ways to optimise usage of resources. Discuss how to optimise the use of electrical equipment and appliances to ensure that they conform to safety and resource conservation norms List the importance, cause and effect of greening of jobs Explain the concept of waste management List the methods of waste disposal 	 Demonstrate techniques to save on cost and time Demonstrate routine cleaning of tools, equipment and machines to ensure team follows the same practices Use resources such as water judiciously Perform basic steps to check for malfunctions in equipment and report as per SOP Report any breaches in safety and security to the concerned person Illustrate ways to keep work area clean such as mopping spills and leaks, cleaning grease stains, etc. Perform basic steps to check for spills and leaks and plug the same Demonstrate segregation of different types of hazardous waste Illustrate steps to minimise waste. Illustrate proper waste disposal procedures and how to dispose-off hazardous waste. Illustrate ways to find exact cause of a problem and validate the same in case done by a team member. 		







- Identify the different categories of waste for the purpose of segregation
- Differentiate between recyclable and nonrecyclable waste
- List electronic waste disposal procedures
- List the common sources of pollution and the ways to minimize it

Classroom Aids:

White board/ black board marker / chalk, duster, computer or laptop attached to LCD projector

Tools, Equipment and Other Requirements

Personal Protection Equipment: safety glasses, head protection, rubber gloves, safety footwear, warning signs and tapes, fire extinguisher and first aid kit







Module 7: Communication and Interpersonal Skills Mapped to TEL/N9102, v1.0

Terminal Outcomes:

• Develop communication skills, interpersonal skills and sensitization towards gender and persons with disability

Duration: 16:00	Duration: 24:00		
Theory – Key Learning Outcomes	Practical – Key Learning Outcomes		
 List the roles and responsibilities and understand organisation's policies Discuss the organisational guidelines for dress code, time schedules, language, and other soft skill aspects Discuss the importance of reporting unforeseen disruptions or delays Explain how to give and receive feedback in a constructive way List the different methods of communication Explain the importance of effective communication and interpersonal skills Discuss how to listen attentively and respond appropriately Describe the common reasons for interpersonal conflicts and ways of managing them effectively List the different types of information needed by colleagues and their importance Discuss the importance of implementing standards, guidelines and practices pertaining to gender sensitivity, including work ethics and workplace etiquette Discuss about the different types of disabilities along with their respective issues Explain work ethics, workplace etiquette as well as standards and guidelines for all genders and PwD List health and safety requirements for persons with disability Describe the rights, duties and benefits available at workplace for persons with disability Explain the process of recruiting people with disability for a specific job Discuss the specific ways to help persons with disability overcome the challenges 	 Demonstrate how to interact with superiors in terms of escalating problems, reporting work completion and receiving feedback Apply team building skills to assist colleagues in maximising effectiveness and efficiency of carrying out tasks Demonstrate appropriate communication skills and etiquette while interacting with others Resolve conflicts with colleagues and adhere to commitment Demonstrate ideal workplace ethics while interacting with colleagues with respect to sharing information, co-ordinating work and showing respect Follow organisation's policy for working with team members Illustrate importance of team goals over individual goals Use inclusive language irrespective of the gender/ disability of the person Demonstrate appropriate behaviour towards all genders and differently abled people 		







Classroom Aids:

White board/ black board marker / chalk, duster, computer or laptop attached to LCD projector

Tools, Equipment and Other Requirements

Sample of escalation matrix, organisation structure.







Module 8: On-the-Job Training *Mapped to TEL/Q2502, v2.0*

Mandatory Duration: 120:00 Recommended Duration: 00:00

Location: On-Site

Terminal Outcomes

- 1. Undertake assembly operation.
- 2. Undertake RF Measurement and use of related equipment's (Network Analyzers, Spectrum Analyzers, Signal Generators, Power meters, Oscilloscopes) to ascertain performance of assembled handsets.
- 3. Basics of conducting ESD audits on various facility like worktables, flooring, straps, aprons, static/antistatic packaging etc.
- 4. Demonstrate the usage of different types of electronic parts/ components applicable for assembly operations
- 5. Implement the guidelines prescribed by the organisation for safe handling of electronic components
- 6. Identify different types of mechanical parts like screws, nuts, securing clips and their applicability
- 7. Demonstrate understanding of the work instructions and familiarity with the assembly
- 8. Demonstrate arrangement of components as per the assembly instructions
- 9. Verify specifications of components as per Drawing & Bill of Material (BOM)
- 10. Confirm the availability of all parts/components, tools and equipment's of telecom devices/products
- 11. Analyse various factors to be considered before accepting job
- 12. Identify and draw tools and equipment requirement as per the work instructions
- 13. Contract and commission job requirement, processes and documentation as required







Annexure

Trainer Requirements

Trainer Prerequisites						
Minimum Specialization Educational		Relevant Industry Experience		Training Experience		Remarks
Qualification	Years	Specialization	Years	Specialization		
Graduate	Science/Electrical/ Electronics/IT and other relevant fields	1	Handset Assembling	0	NA	Eligible for ToT Program
Diploma after Class 10 th	Science/Electrical/ Electronics/IT and other relevant fields	4	Handset Assembling	0	NA	Eligible for ToT Program

Trainer Certification			
Domain Certification	Platform Certification		
Certified in Job Role: "Line Assembler – Telecom Products" - Level 4" "TEL/Q2502, v2.0", Minimum accepted score is 80%	Certified in Job Role: Job Role: "Trainer" "MEP/Q2601", Minimum accepted score is 80%		







Assessor Requirements

Assessor Prerequisites							
Minimum Educational Qualification	Specialization	Relevant Industry Experience		Training Experience		Remarks	
		Years	Specialization	Years	Specialization		
Graduate	Science/Electrical/ Electronics/IT and other relevant fields	1	Handset Assembling	0	NA	Eligible for ToA Program	
Diploma after Class 10 th	Science/Electrical/ Electronics/IT and other relevant fields	4	Handset Assembling	0	NA	Eligible for ToA Program	

Assessor Certification				
Domain Certification	Platform Certification			
Certified in Job Role: "Line Assembler – Telecom Products" - Level 4" "TEL/Q2502, v2.0", Minimum accepted score is 80%	Certified in Job Role: Job Role: "Assessor" "MEP/Q2701", Minimum accepted score is 80%			







Assessment Strategy

1. Assessment System Overview:

- Batches assigned to the assessment agencies for conducting the assessment on SDSM/SIP or email
- Assessment agencies send the assessment confirmation to VTP/TC looping SSC
- Assessment agency deploys the ToA certified Assessor for executing the assessment
- SSC monitors the assessment process & records

2. Testing Environment:

- Confirm that the centre is available at the same address as mentioned on SDMS or SIP
- · Check the duration of the training.
- Check the Assessment Start and End time to be as 10 a.m. and 5 p.m.
- If the batch size is more than 30, then there should be 2 Assessors.
- Check that the allotted time to the candidates to complete Theory & Practical Assessment is correct.
- Check the mode of assessment—Online (TAB/Computer) or Offline (OMR/PP).
- Confirm the number of TABs on the ground are correct to execute the Assessment smoothly.
- Check the availability of the Lab Equipment for the particular Job Role.

3. Assessment Quality Assurance levels / Framework:

- Question papers created by the Subject Matter Experts (SME)
- Question papers created by the SME verified by the other subject Matter Experts
- Questions are mapped with NOS and PC
- Question papers are prepared considering that level 1 to 3 are for the unskilled & semi-skilled individuals, and level 4 and above are for the skilled, supervisor & higher management
- Assessor must be ToA certified & trainer must be ToT Certified
- Assessment agency must follow the assessment guidelines to conduct the assessment

4. Types of evidence or evidence-gathering protocol:

- Time-stamped & geotagged reporting of the assessor from assessment location
- Center photographs with signboards and scheme specific branding
- Biometric or manual attendance sheet (stamped by TP) of the trainees during the training period
- Time-stamped & geotagged assessment (Theory + Viva + Practical) photographs & videos

5. Method of verification or validation:

- Surprise visit to the assessment location
- Random audit of the batch
- Random audit of any candidate

6. Method for assessment documentation, archiving, and access

- Hard copies of the documents are stored
- Soft copies of the documents & photographs of the assessment are uploaded / accessed from Cloud Storage
- Soft copies of the documents & photographs of the assessment are stored in the Hard Drives







References

Glossary

Term	Description
Sector	Sector is a conglomeration of different business operations having similar businesses and interests. It may also be defined as a distinct subset of the economy whose components share similar characteristics and interests.
Sub-sector	Sub-sector is derived from a further breakdown based on the characteristics and interests of its components.
Occupation	Occupation is a set of job roles, which perform similar/ related set of functions in an industry.
Job Role	Job role defines a unique set of functions that together form a unique employment opportunity in an organization.
OS	OS specify the standards of performance an individual must achieve when carrying out a function in the workplace, together with the knowledge and understanding they need to meet that standard consistently. Occupational Standards are applicable both in the Indian and global contexts.
Declarative Knowledge	Declarative knowledge refers to facts, concepts and principles that need to be known and/or understood in order to accomplish a task or to solve a problem.
Key Learning Outcome	Key learning outcome is the statement of what a learner needs to know, understand and be able to do in order to achieve the terminal outcomes. A set of key learning outcomes will make up the training outcomes. Training outcome is specified in terms of knowledge, understanding (theory) and skills (practical application).
OJT (M)	On-the-job training (Mandatory); trainees are mandated to complete specified hours of training on site
OJT (R)	On-the-job training (Recommended); trainees are recommended the specified hours of training on site
Procedural Knowledge	Procedural knowledge addresses how to do something, or how to perform a task. It is the ability to work, or produce a tangible work output by applying cognitive, affective or psychomotor skills.
Training Outcome	Training outcome is a statement of what a learner will know, understand and be able to do upon the completion of the training .
Terminal Outcome	Terminal outcome is a statement of what a learner will know, understand and be able to do upon the completion of a module. A set of terminal outcomes help to achieve the training outcome.







Acronyms and Abbreviations

Term	Description	
QP	Qualification Pack	
NSQF	National Skills Qualification Framework	
NSQC	National Skills Qualification Committee	
NOS	National Occupational Standards	
SOP	Standard Operating Procedures	
CRM	Customer Relationship Management	
SMD	Surface Mount Devices	
SMT	Surface Mount Technology	
THD	Through Hole Devices	
THT	Through Hole Technology	
РСВ	Printed Circuit Board	
AC/DC	Alternating/ Direct Current	
R, C, L	Resistence, Capacitor, Inductor	
HIRA	Hazard Identification and Risk Assessment	
HLA	Higher Level Assembly	
Txr	Transmitter	







SHE	Safety, Health and Environment
OHS	Occupational Health and Safety